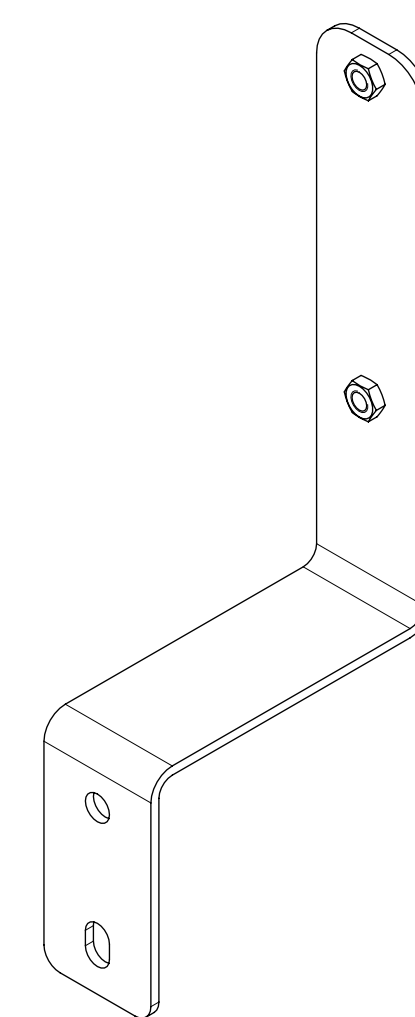
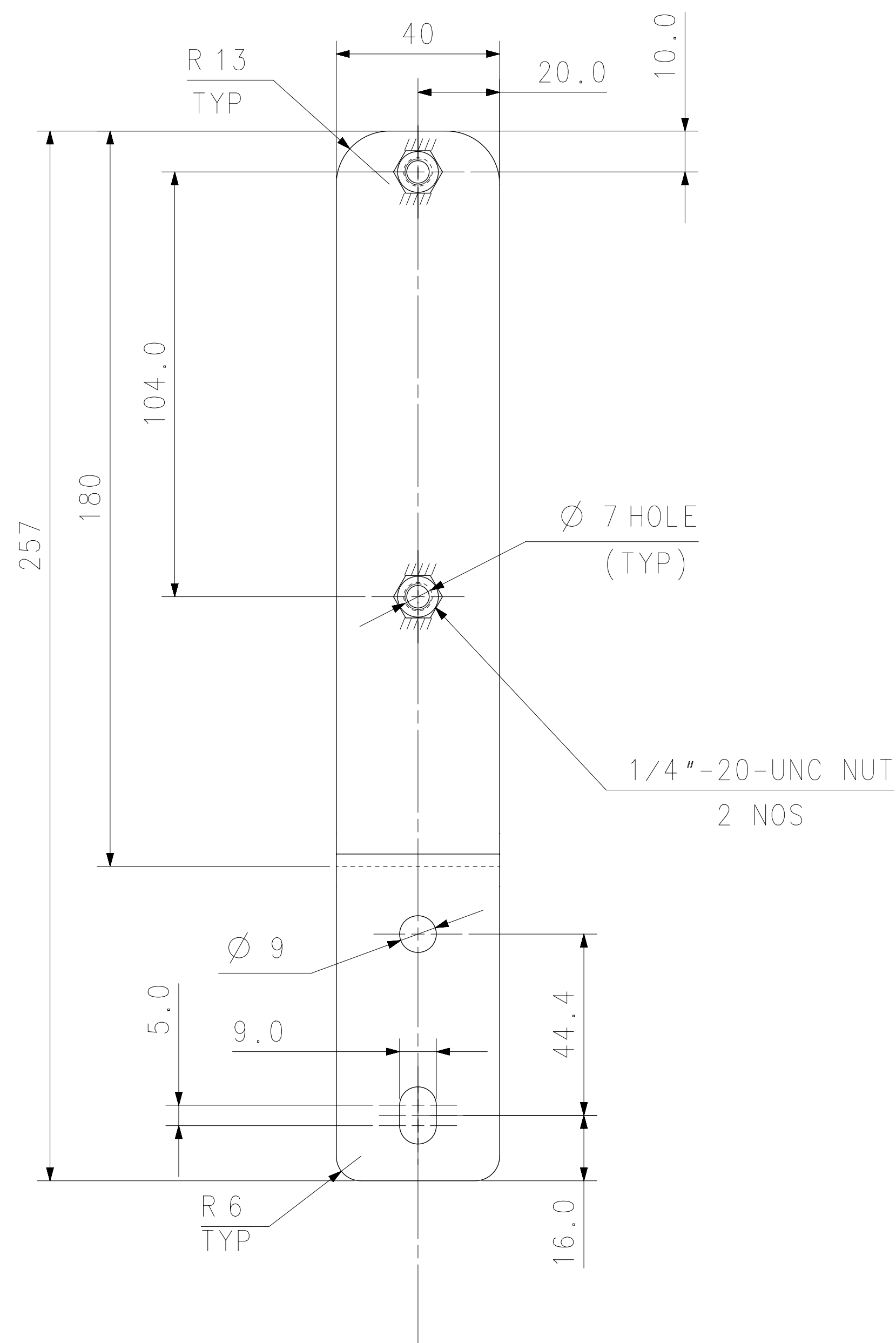




<u>UNSPECIFIED TOLERANCES</u>	
1. FORMING TO FORMING	
< 500	± 0.5
> 500	± 0.8
2. CD BETWEEN HOLES	
IN ONE PLANE	± 0.2
IN DIFF PLANES	± 0.5
3. FORM TO PIERCE	± 0.5
4. ANGULAR TOLERANCES	$\pm 1^\circ$
5. HOLE SIZES	$+0.2/-0$
6. SLOT SIZES	± 0.8
7. GENERAL TOLERANCES	
UP TO 300	± 0.8
ABOVE 300	± 1.0
8. FLANGE WIDTH	$+1.0/-0.7$
9. JOGGLE DEPTH	$+0.3/0$

NOTE:- 1) FOR CO₂ WELDING, REFER PS-608
WELD 3 MM WHEREVER MARKED  & 
2) PURE POLYESTER POWDER COATING
AS PER PS-622 COLOUR BLACK.

REFERENCE PART NO:- 007537215B13

<5> : SIGNIFICANT CHARACTERISTICS ▽ CRITICAL CHARACTERISTICS										<5> : SIGNIFICANT CHARACTERISTICS ▽ CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI (EAST), MUMBAI 400 101, INDIA.									
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989										E/R. / PROC.NO:30 PART NO. : 007640514U1 ER17C0004239									
DIMENSIONS L INR OVER FINE 0.000 +0.05 +0.05 +0.1 +0.15 +0.2 +0.3 +0.5 M 0.000 +0.05 +0.05 +0.1 +0.15 +0.2 +0.3 +0.5 COARSE 0.000 +0.05 +0.05 +0.1 +0.15 +0.2 +0.3 +0.5 V VERY COARSE 0.1 +0.2 +0.3 +0.5 +0.8 +1.2 +1.5 +1.8										MATERIAL : * HEAT TREATMENT : -----									
ANGLE IN deg. OVER LEPC 10 50 120 400										NAME SIGN DATE FIRST USED TRCR. MODEL M STAR									
FINE 0.000 M 0.000 COARSE 0.000 V VERY COARSE 0.1										CNC ENG. RBS 16/12/16 DESIGNER KRK 16/12/16 CHECKER NSP 16/12/16 APPR. BY KDS 16/12/16									
PART OF THIS DRAWING / DOCUMENT SHALL NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.										SCALE 1:1 SHEET 1 OF 1 UNIT QTY. : 01 WEIGHT : 0.32 kg									
COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY										ALL DIMENSIONS ARE IN MM. CHECK DRG WITH LATEST CHANGE NO -----									
IF IN DOUBT, ASK FOR DO NOT SCALE DRG SIZE : A1																			

E.R.NO.	LET	LOC	REVISIONS	DSNR	OKR.	APPR. DATE